PrimeVOLT

USER MANUAL

Single Phase Grid-tied PV String Inverter

PV 2KTL-S1/G2P PV 4KTL-D1/G2P PV 3KTL-S1/G2P PV 5KTL-D1/G2P PV 3.6KTL-S1/G2P PV 6KTL-D1/G2P



History PrimeVOLT

History

VERSION	ISSUED	COMMENTS
1.0	01-Mar23	First release

Preface

About This Manual

This manual describes the installation, connection, the use of APP, commissioning and maintenance etc. of the inverter. Please first read the manual and related documents carefully before using the product and store it in a place where installation, operation and maintenance personnel can reach it at any time. The illustrations in this user manual are for reference only. This user manual is subject to change without prior notice. (Specific please in kind prevail.)

Target group

Inverters must be installed by professional electrical engineers who have obtained relevant qualifications.

Scope

 PV 2KTL-S1/G2P 	 PV 4KTL-D1/G2P
PV 3KTL-S1/G2P	PV 5KTL-D1/G2P
PV 3.6KTL-S1/G2P	PV 6KTL-D1/G2P

Symbol Conventions

Safety symbols used in this manual, which highlight potential hazards and important safety information, are listed as follows:

DANGER	Indicates an imminently hazardous situation which, if not correctly followed, will result in serious injury or death.
WARNING	Indicates a potentially hazardous situation which, if not correctly followed, will result in serious injury or death.
CAUTION	Indicates a potentially hazardous situation which, if not correctly followed, could result in moderate or minor injury
NOTICE	Indicates a potentially hazardous situation which, if not correctly followed, could result in equipment failure to run, or property damage.
NOTE	Call attention to important information, best practices and tips: supplement additional safety instructions for your better use of the ESS inverter to reduce the waste of you resource
i refer	Refer to documentation (Remind operators to refer to the documentation shipped with the inverter).

Note: This user manual may be updated periodically, and the actual product purchased shall prevail. User can obtain the latest manual from distributors.

Content PrimeVOLT

Contents

Preface	II
About This Manual	II
Target group	II
Scope	II
Symbol Conventions	II
1 Safety	01
1.1 Symbol used	01
1.2 Safety Precautions	02
2 Product Introduction	04
2.1 Functional Models	04
2.2 Network Application	04
2.3 Outline and Dimensions	05
2.4 Working Process	07
2.5 Working Modes	08
3 Unpacking and Storage	09
3.1 Unpacking and Check	09
3.2 Storage	10
3.3 Identify Inverter	
4 Installation	11
4.1 Moving the inverter	11
4.2 Installation Requirements	12
4.3 Installing a Rear Panel	16
4.4 Installing the Inverter	18

PrimeVOLT

5 Electrical Connections	19
5.1 Connecting Protection Ground (PGND) Cables	19
5.2 Connecting AC Output Cables	21
5.3 Connecting the PV Strings	24
5.4 Connecting Communication Cables	28
5.5 Power limit (optional)	32
5.6 GPRS/WIFI/LAN Module Connection	34
6 Startup/Shutdown Procedure	35
6.1 Check before startup/shutdown Procedure	35
6.2 Startup Procedure	35
6.3 Shutdown Procedure	36
7 User Interface	37
7.1 LED	38
7.2 LCD automatic-page-turning display	40
8 Maintenance	41
8.1 Routine Maintenance	41
8.2 Inverter Troubleshooting	42
8.3 Removing the Inverter	44
Appendix	

1 Safety PrimeVOLT



Before using the inverter, please read all instructions and cautionary markings on the unit and in the manual. Put the instructions to a place where you can take them easily. Our inverter strictly conforms to related safety rules in design and test. And follow the local laws and regulations during installation, operation and maintenance. Incorrect operation may cause injury or death to the operator or a third party, and damage to the inverter and other properties belonging to the operator or a third party.

1.1 Symbol used

Safety Symbol	Description
4	Danger of high voltage and electric shock! Only qualified personnel may perform work on the inverter.
A Simins	Residual voltage exists after the inverter is powered off. It takes 5 minutes for system to discharge to a safe voltage.
	Danger of hot surface
\triangle	Do not disconnect under load! (Fire danger)
20	Environmental Protection Use Period
i	Refer to the operating instructions
	Product should not be disposed as household waste.
+	Grounding terminal
TOV	The PV inverter is compliant with TUV.

1.2 Safety Precautions

1.2.1 Personnel Safety

a. The PV inverter must be installed, electronically connected, operated and maintained through specially trained technician;

- b. The qualified technician must be familiar with the safety regulations of electrical system, working process of PV power generation system, and standards of local power grid;
- c. The technician must read through this User Manual carefully and master it before any operation.

1.2.2 PV Inverter Protection



NOTICE

As soon as receiving the PV inverter, please check if it is damaged during its transportation. If yes, please contact your dealer immediately.

- a. Do not tamper with any warning signs on the inverter the inverter housing as they contain important information for safe operation.
- b. Do not remove or damage the nameplate on the inverter's enclosure because it contains important product information.

1.2.3 Installation Safety



NOTICE

Please read the User Manual carefully before installing the PV inverter; warranty or liability will be exempted from the company if damage is caused by installation faults.

- a. Ensure there is no electrical connections around ports of the PV inverter before installation;
- b. Adequate ventilation must be provided for inverter installation location. Mount the inverter in vertical direction, and ensure that no object is put on the heat sink affecting the cooling. (For details, refer to Chapter 4 Installation)
- c. This inverter must be installed by the "Australia local agent professional person who authorized by manufacturer". This professional person should familiar with Australia relevant electrical regulations to ensure all installation comply with Electromechanical regulations.

1.2.4 Electrical Connections



DANGER

Before installing the inverter, check all electrical ports to ensure no damage and no short circuit. Otherwise personal casualty and/or fire will occur.

1 Safety PrimeVOLT

a. Input terminals of the PV inverter apply only to input terminals of PV String; do not connect any other DC sources to the input terminals.

- b. Before connecting PV modules, ensure the voltage is within the safe range; when exposed to any sunlight, PV modules can generate high voltage.
- c. All electrical connections must meet the electrical standards of the country or region.
- d. Cables used in electrical connections must be well fixed, under good insulation, and with appropriate specification.

1.2.5 Operating and Commissioning

DANGER	While the inverter operating, high voltage can lead to an electric shock hazard, and even cause personal casualties. Therefore, operate the PV inverter strictly according to the safety precautions in the user manual.
MARNING	When the photovoltaic array is exposed to light, it supplies DC WARNING voltage to the PCE.

- a. Before getting the permission from electrical power authority in the country/region, the grid-tied PV inverter cannot start power generation.
- Follow the procedures of commissioning described in this user manual when commissioning the PV inverter.
- c. Do not touch any other parts' surface except the DC switch when the PV inverter is operating; its partial parts will be extremely hot and can cause burns.

1.2.6 Maintenance



DANGER

Power OFF all electrical terminals before the inverter maintenance; strictly comply with the safety precautions in this document when operating the inverter.

- a. For personal safety, wear appropriate personal protective equipment such as insulated gloves and protective shoes for the inverter maintenance.
- b. Place temporary warning signs or erect fences to prevent unauthorized access to the maintenance site.
- c. Follow the procedures of maintenance stipulated in the manual strictly.
- d. Check the relevant safety and performance of the inverter; rectify any faults that may compromise the inverter security performance before restarting the inverter.

1.2.7 Additional Information



NOTICE

To avoid any other unforeseeable risk, contact your dealer immediately, if there is any issue found during operation.

2 Product Introduction

This chapter introduces the inverter and describes its functional models, network application, appearance, dimensions, and working process etc.

2.1 Functional Models

2.1.1 Function

This series is a single-phase grid-tied PV string inverter (transformerless) that converts the DC power generated by PV strings into AC power and feeds the power into power grid.

₩ WARNING	The inverter is transformerless. Add an isolation transformer before grounding the positive/negative terminal of PV modules (like Thin Film module) for operation.
MARNING WARNING	Do not connect PV modules in parallel to several PV inverters for operation.

2.1.2 Model Definition

Figure 2.1 shows a model number of the inverter, using 3K as an example.

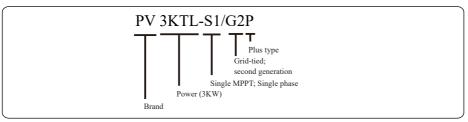


Figure 2.1 Model number descriptions

2.2 Network Application

2.2.1 Grid-tied PV Power Systems

The series applies to grid-tied PV power systems for outdoor power stations. Typically, a grid-tied PV power system consists of PV modules, grid-tied inverters, AC distribution units, and low-voltage power grid, as shown in Figure 2.2.

2 Product Introduction PrimeVOLT

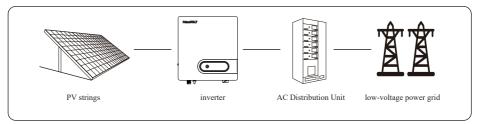


Figure 2.2 a low-voltage grid-tied PV power system

Inverters have been tested as per AS/NZS 4777.2:2020 for three phase combinations.

2.3 Outline and Dimensions

2.2.1 Outline

Figures 2.3 to 2.7 show the outline of the inverters as follows:

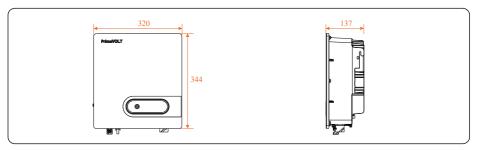


Figure 2.3 2K-3.6K PV Inverter with Single MPPT Input (unit: mm)

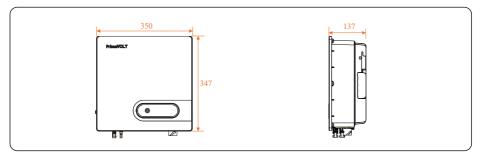


Figure 2.4 4K-6K PV Inverter with Dual MPPT Input (unit: mm)

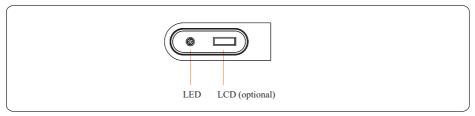


Figure 2.5 The front view and amplification effect of LED indicator area

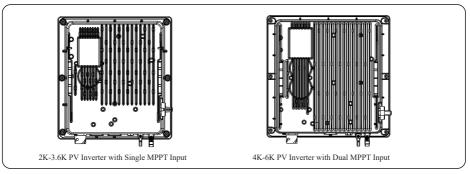


Figure 2.6 The rear view of this series of inverter

- 1. PV input connectors 2. COM2 (RS485/meter/CT/DI)
- 3. COM1 (WIFI/GPRS/Ethernet/RS485)
- 4. AC output connector

- 5. External protection ground interface
- 6. Vent valve
- 7. DC isolation switch

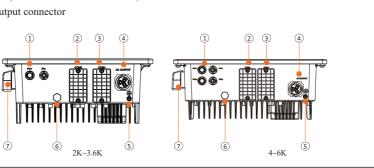


Figure 2.7 The bottom view of this series of inverter

2 Product Introduction PrimeVOLT

2.4 Working Process

2.4.1 Basic principle Description

The 4K-6K PV Inverter with Dual MPPT Input receives inputs from two strings of PV panel, shown as Figure 2.9 (2K-3.6K PV Inverter with Single MPPT Input receives input from only one string of PV panel, shown as Figure 2.8). Then the inputs are grouped into two independent MPPT routes inside the inverter to track the maximum power point of the PV panel. The two MPPT power is then converted into DC Bus, then the DC power is converted to AC power through an inverter circuit. Finally the AC power is fed to the Power grid. EMI filer is used on both the DC and AC sides to reduce the electromagnetic inference; Surge protection is supported on AC side.

2.4.2 Circuit Diagrams

Figure 2.8 shows the circuit diagram for the 2K-3.6K PV Inverter with Single MPPT Input:

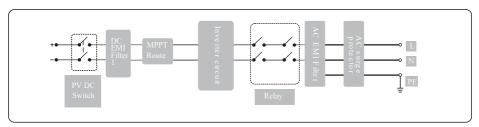


Figure 2.8 circuit diagram

Figure 2.8 shows the circuit diagram for the 4K-6K PV Inverter with Dual MPPT Input:

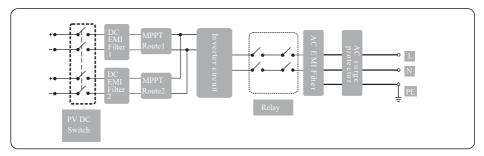


Figure 2.9 circuit diagram

2.5 Working Modes

Three working modes of the inverter are shown as follows: standby, operating, and shutdown.

Table 2.1 shows the conditions for the inverter to switch between working modes.

Modes	Description
Standby	The PV inverter enters the standby mode when >the input voltage of PV Strings can enable auxiliary power supply to run, but cannot meet the inverter operation requirements. >the input voltage of PV Strings can meet the inverter to-start requirements, but cannot meet its minimum power requirements.
Operating	When the PV inverter is grid-tied and generates electricity, it > tracks the maximum power point to maximize the PV String output. > converts DC power from PV strings into AC power and feeds the power to the power grid. The PV inverter will enter to the shutdown mode if detecting a fault or a shutdown command.
Shutdown	The PV inverter switches from standby or operating mode to shutdown mode if detecting a fault or a shutdown command. The inverter switches from shutdown mode to standby mode if receiving a Startup command or detecting that a fault is rectified.

Table 2.1 Working modes description



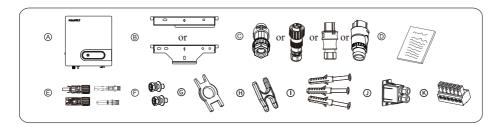
NOTICE

Instructions: if the equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

3 Unpacking and Storage

3.1 Unpacking and Check

- a. When receiving the inverter, check that the packing materials are intact.
- b. After unpacking, check that the contents are complete, intact, and consistent with your order list.
- c. Examine the PV inverter and its fittings for damage such as scraps and cracks.



Item	Contents
A	The inverter
В	Rear panel
С	AC output connector
D	File package
Е	PV terminal connector group
F	Screws
G	Removal tool for DC connector
Н	Removal tool for AC connector (optional)
I	Expansion screw group (reserved for tightening the support and rear panel)
J	RS485 cover
K	6-Pin terminal

Figures 3.1 The contents: The inverter and its fittings

NOTICE

If any damage mentioned above is found, contact the dealer immediately.

3.2 Storage

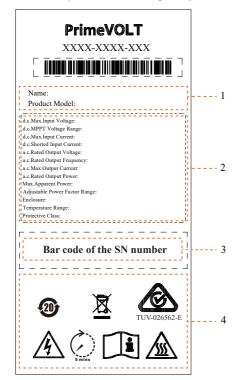
This chapter describes the storage requirements for the inverter.

The following storage instructions apply if the PV inverter will not be deployed immediately:

- > Do not unpack the inverter (put desiccant in the original box if the PV inverter is unpacked).
- > Store the PV inverter at a temperature range of -25° C to $+60^{\circ}$ C and with the relative humidity of 0% to 100% (no condensing).
- > The PV inverter should be stored in a clean and dry place and be protected from dust and water vapor corrosion.
- > 2K-3.6K PV Inverter with Single MPPT Input a maximum of eight layers of inverters can be stacked, 4K-6K PV Inverter with Dual MPPT Input a maximum of six layers of inverters can be stacked.
- > The inverter packing should be upright.
- > Conduct periodic inspection during storage. Replace the packing materials immediately if any rodent bites are found.
- > Ensure that qualified personnel inspect and test the inverter before use if it has been stored for a long time.

3.3 Identify Inverter

Inverter body label. The following is only for reference, specific please in kind prevail!



Number	Description
1	Product name and model
2	Product technical parameters
3	SN Barcode
4	Approve and Safety identification

4 Installation PrimeVOLT

4 Installation

DANGER	Do not install the inverter on flammable building materials or in an area where flammable or explosive materials are stored.
A CAUTION	Do not install the inverter in a place where personnel are likely to come into contact with its enclosure and heat sinks to avoid electric shock/burn.

Inverters have been tested as per AS/NZS 4777.2:2020 for three phase combinations.

4.1 Moving the inverter

After checking the outer packing, move the PV inverter to the designated installation position horizontally. Hold the handles on both sides of the inverter, as shown in Figure 4.2.

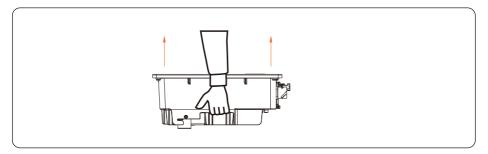
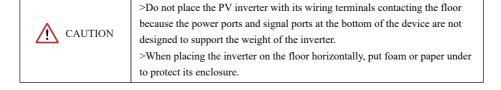


Figure 4.1 Moving the inverter



4.2 Installation Requirements

Applies to wall-mounting installation, as described below in detail.

4.2.1 Determining the installation Position

Basic Requirements

- a. The inverter is protected to IP65 and can be installed indoors or outdoors.
- b. The installation method and position must be appropriate for the weight and dimensions of the inverter.
- c. Do not install the inverter in a place where personnel are likely to contact with its enclosure and heat sinks because these parts are extremely hot during operation.
- d. Do not install the inverter in areas with flammable or explosive materials.

• Installation Environment Requirements

- a. The ambient temperature must be below 50°C to ensure the inverter's optimal operation and extend its service life.
- b. The inverter must be installed in a well-ventilated environment for good heat dissipation.
- c. The inverter must be free from direct exposure to sunlight, rain, and snow to extend its service life. It is recommended to install the inverter in a sheltered place. If no shelter is available, install an awning over it, as shown in Figure 4.2.

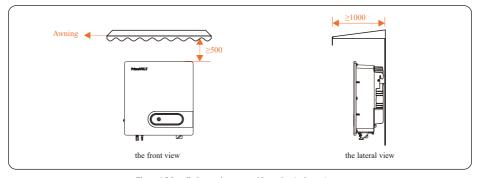


Figure 4.2 Installation environment with awning (unit: mm)

4 Installation PrimeVOLT

Carrier Requirements

a. The carrier where the inverter is installed must be fireproof. Do not install the inverter on flammable building materials.

- b. The wall must be solid enough to bear the weight of the inverter.
- c. Do not install the inverter on a wall made of gypsum boards or similar materials with weak sound insulation to avoid noise disturbance in a residential area.

Installation Space Requirements

- a. It is recommended that the inverter be installed at eye level to facilitate operation and maintenance.
- b. Reserve enough clearance around the inverter to ensure sufficient space for installation and heat dissipation, as shown in Figure 4.3.

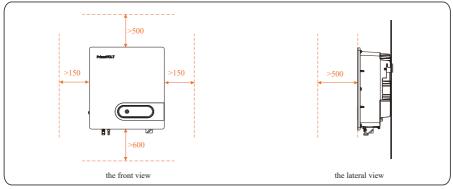


Figure 4.3 Installation Space Requirements (unit: mm)

c. When installing multiple inverter, install them along the same line (as shown in Figure 4.4) if sufficient space is available, and install them in triangle mode (as shown in Figure 4.5) or in stacked mode (as shown in Figure 4.6) if no sufficient space is available. The installation modes ensure sufficient space for installation and heat dissipation.

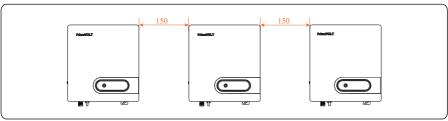


Figure 4.4 Installation along the same line (unit: mm)

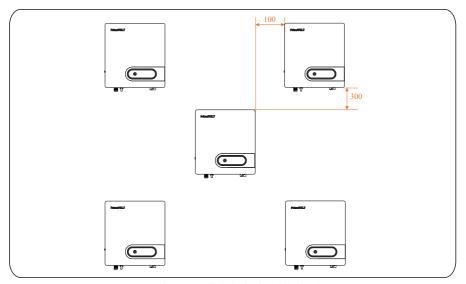


Figure 4.5 Installation in triangle mode (unit: mm)

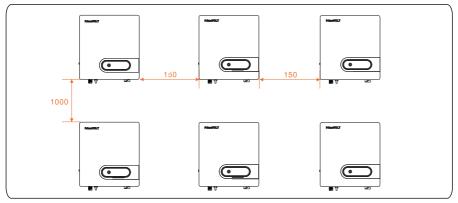


Figure 4.6 Installation in stacked mode (unit: mm)

NOTICE NOTICE

The clearance between multiple inverters must be increased for proper heat dissipation when they are installed in a hot area.

4 Installation PrimeVOLT

4.2.2 Installation Mode Requirements

Install the inverter upright or at a maximum back tilt of 15 degrees to facilitate heat dissipation. Some correct/wrong installation modes are shown in Figures 4.7 & 4.8 below.

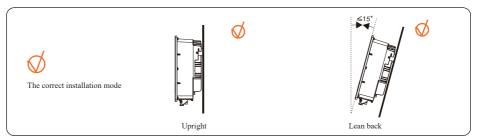


Figure 4.7 The correct installation mode

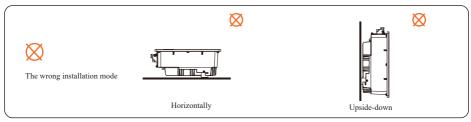


Figure 4.8 The wrong installation modes



NOTICE

The wrong installation will lead to failure of the inverter operation.

4.3 Installing a Rear Panel

Before installing the inverter, secure the rear panel to a wall.

- Step 1 Move out the rear panel from the packing case.
- Step 2 Determine the positions of rear panel to drill holes (as shown in Figure 4.9).



NOTICE

For 4K-6K inverter, please choose one of the two-hole groups (1&4 or 2&3) to drill.

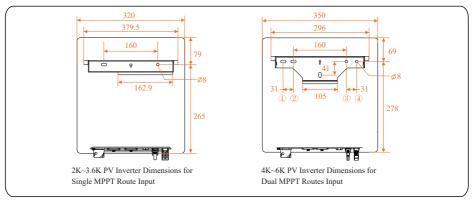


Figure 4.9 Determine the positions for drilling holes (unit: mm)

Step 3 Level the hole positions using a level gauge, and mark the hole positions using a marker (as shown in Figure 4.10).

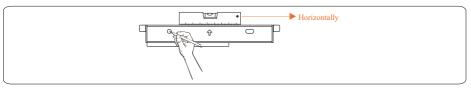


Figure 4.10 mark the hole positions using a marker

Step 4 Drill holes using a hammer drill and install expansion bolts, as shown in Figure 4.11.



DANGER

Before drilling the hole on the wall, ensure no damage on the electric wire and/or water pipe inside the wall.

4 Installation PrimeVOLT

a. Drill a hole in a marked position to a depth of 60 mm using a hammer drill with a $\Phi 10 \text{ mm}$ bit.

b. Partially tighten an expansion bolt, vertically insert it into the hole, and knock the expansion bolt completely into the hole using a rubber mallet.

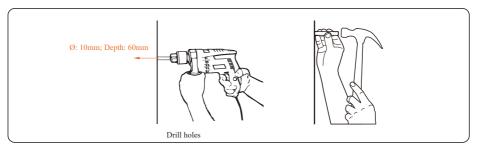


Figure 4.12 Punch holes and install expansion (unit: mm)

Step 5 Align the rear panel with the holes, insert expansion bolts into the holes through the rear panel, and tighten the expansion bolts to a torque wrench (torque $2.5 \text{ N} \cdot \text{m}$), as shown in Figure 4.12.

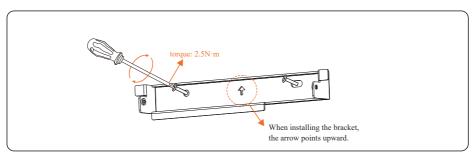


Figure 4.13 Installing the rear panel

4.4 Installing the PV Inverter

Follow below procedures:

Step 1 Hold the handles at both sides of the inverter and then lift and stand the inverter.

Step 2 Mount the inverter on the rear panel and keep them aligned with each other, as shown in Figure 4.13.

Step 3 Tighten the two hexagon screws at both sides of the inverter to a torque of 1.2N·m and 3N·m respectively. Screw specs for 2K-3.6K and 4K-6K are M4 and M6 respectively, as shown in Figure 4.13.

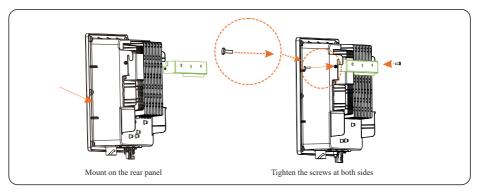


Figure 4.13 Securing the inverter

5 Electrical Connections



DANGER

Before performing any electrical connections, ensure that both DC and AC Switches are OFF. Otherwise, fatal injury can occur due to the high voltage .

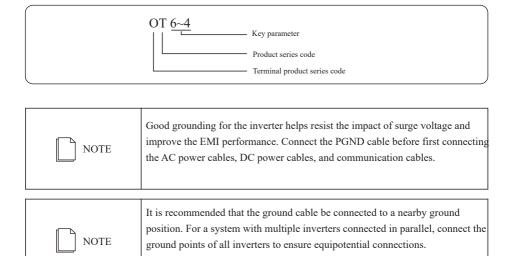
5.1 Grounding

5.1.1 Preparation

The ground cable and OT terminals have been prepared.

a. Ground cable: Outdoor copper-core cables with a cross sectional area of 4mm² or more are recommended.

b. OT terminal: OT6~4.



5.1.2 Wiring Procedures

Step 1 Remove an appropriate length of the insulation layer from the PGND cable using a wire Stripper; the length is a little bit longer than that of OT terminal's crimping end by 2mm~3mm, as shown in Figure 5.1.

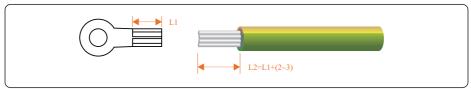


Figure 5.1 Stripped length (unit: mm)

Step 2 Insert the exposed core wires into the crimping areas of the OT terminal and crimp them using hydraulic pliers, as shown in Figure 5.2.

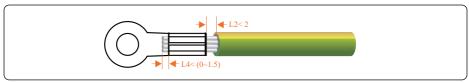


Figure 5.2 Crimping a cable (unit: mm)

Step 3 Remove the ground screws from the ground points, as shown in Figure 5.3.

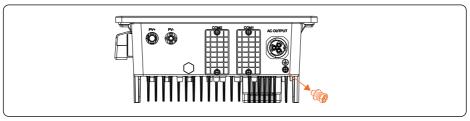


Figure 5.3 Remove the ground screws

Step4 Secure the PGND cable (done by step 1 & 2) using the ground screw and tighten the screw using a socket wrench (torque $1.2~N\cdot m$), as shown in Figure 5.4.

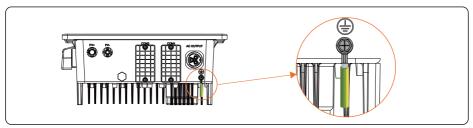


Figure 5.4 Secure the PGND cable

5.2 AC Connection

5.2.1 Preparation

The AC power cable and AC terminals have been prepared.

a. AC power cable: Outdoor copper-core cables are recommended. Table 5.1 describes the specifications.

Inverter Model	Cable type	Cross-sectional Area (mm²)		Cable Outer Diameter (mm)	
inverter wioder		Range	Recommended Value	Range	Recommended Value
2K-3.6K	outdoor cable	1.6	4	10~14	14
4K-6K	outdoor cable	4~6	6	1014	

Table 5.1 AC output cable specifications

b. The recommended specifications of circuit breaker are shown in the table below

Inverter Model	Recommended Value
2K	16A
3K-3.6K	25A
4K-5K	32A
6K	40A

Table 5.2 Circuit breaker specifications

The RCD used on the main solar supply circuit should be Type A 100mA. This and all associated wiring must be installed in accordance with AS /NZS 4777.1

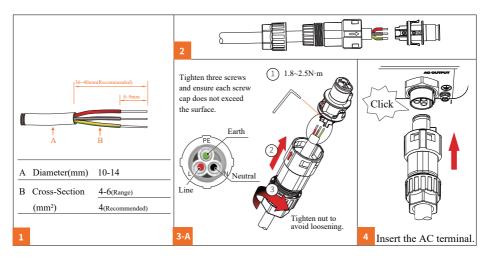
MARNING WARNING	An independent circuit breaker must be installed on the AC side of each inverter to ensure that the inverter can be safely disconnected from the power grid.
MARNING WARNING	Do not connect loads between the AC output terminals of the inverter and circuit breaker.

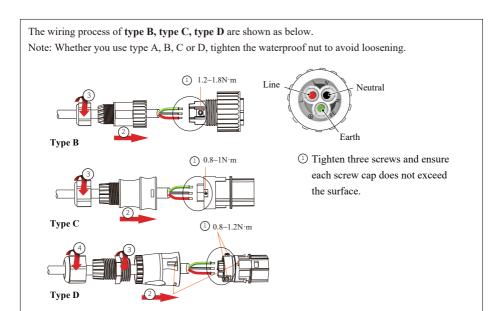
5.2.2 Procedure of Connecting AC Cables

NOTE	There are four types of AC terminals in use (choose one from four). Please refer to the real object in the deliverables.		
in usual	optional	optional	Optional

- **Step 1** It is recommended to use outdoor dedicated cables with multiple copper cores. Remove an appropriate length of the jacket and insulation layer from the AC output cable using a wire stripper.
- **Step 2** Lead the AC cable through the rubber nut, seal and so on. Please refer to the the figure of step 2 below.
- Step 3 Tighten three screws and ensure each screw cap does not exceed the surface, then install AC connector as shown figure 3 below.
- Step 4 Plug the AC connector into the inverter.

Note: There are four types of AC terminals. Please refer to the object in the delivery. **Type A** is in usual. Whether you use **type A**, **B**, **C** or **D**, tighten the waterproof nut to avoid loosening. Take **type A** as example in the following steps.





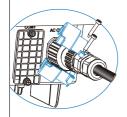


3-B/C/D

Ground, neutral, and line wires must correspond to G, N, and L terminals of AC connectors respectively. Otherwise, the faulty connection will lead to the inverter performance failure.

Step 5 After the AC terminal is connected, install protection sleeve (optional) as shown below.

When you choose **type B**, the protection sleeve is optional.



Step 5 is only applicable to **type B** AC terminal when equipped with protection sleeve.

After the **type B** terminal is connected, install protection sleeve on the connection position , and tighten the screws to prevent the terminals from slipping off.

5

5.3 PV Connection



DANGER

PV Strings connection requires the following prerequisites. Otherwise, an electric shock can occur.

PV modules generate electric energy when exposed to sunlight and can create an electric shock hazard. Therefore, when connecting the PV modules, shield them with opaque cloth.

Before connecting DC input power cables, ensure that the voltage on the DC side is within the safe range and that the PV SWITCH on the inverter is OFF. Otherwise, high voltage may result in electric shock.

When the inverter is grid-tied, it is not allowed to maintain DC input power cables, such as connecting or disconnecting a string or a module in a string. Only after the inverter enters in shutdown mode, maintenance of DC input power cables is allowed.



WARNING

Grounding of the PV Strings requires the following prerequisites. Otherwise, a fire can occur.

PV modules connected in series in each PV string must be of the same specifications.

The maximum open-circuit voltage of each PV string must be always lower than or equal to its permitted range.

The maximum short circuit current of each PV string must be always lower than or equal to its permitted range.

The positive and negative terminals of PV modules must be connected to the positive and negative DC input terminals of the inverter respectively.

During the installation of PV strings and the inverter, the positive or negative terminals of PV strings cannot be connected with short circuit.

5.3.1 Preparation

Route collecting for the installation of PV strings and inverter:

Inverter model	Number of Input Route
2K-3.6K	Connected to route 1
4K-6K	Connected to route 2

PV Strings DC input cable and connectors have been prepared; Table 5.2 lists the recommended outdoor copper-core DC input cable specifications.

Inverter model		Cable Type	Cross-sectional Area (mm²)		Cable Outer Diameter (mm)
			Range Recomn	nended Value	Range
	2K-3.6K 4K-6K	Common PV cables in the industry (model: PV1-F)	4~6	4	5~8

Table 5.3 Recommended DC input cable recommended specifications

 Connectors of PV Strings: Positive and negative DC input connectors are used, as shown in Figure 5.8 and Figure 5.9.

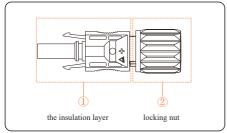


Figure 5.8 Positive connector compositions

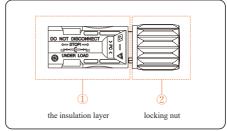
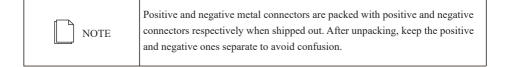


Figure 5.9 Negative connector compositions



· Procedures of connecting the PV Strings

Step 1 Remove an appropriate length of the insulation layer from the positive and negative power cables using a wire stripper, as shown in below Figure.

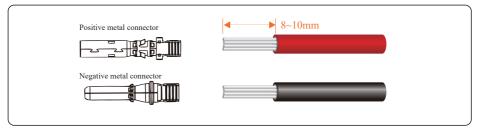


Figure 5.10 Removing insulation layer for DC cable (unit: mm)

Step 2 Insert the exposed areas of the positive and negative power cables into the metal terminals of the positive and negative connectors respectively and crimp them using a crimping tool, as shown in Figure 5.11.

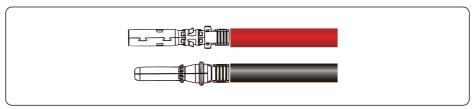


Figure 5.11 Crimping a metal connector

Step 3 Insert the crimped positive and negative power cables into the corresponding positive and negative connectors until a "click" sound is heard, as shown in Figure 5.12.

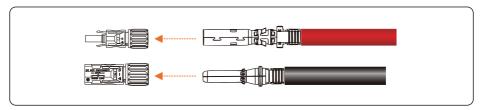


Figure 5.12 Connecting positive and negative connectors

Step 4 Tighten the locking nuts on the positive and negative connectors using a removal wrench, as shown in Figure 5.13.

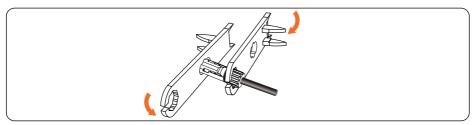


Figure 5.13 Locking connectors

Step 5 Measure the voltage of every route Strings using a multimeter. Ensure that the polarities of the DC input power cables are correct, as shown in Figure 5.14.

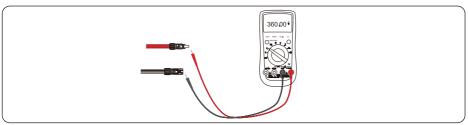


Figure 5.14 Checking the voltage of every route Strings

Step 6 Insert the positive and negative connectors into their corresponding terminals of the inverter until a "click" sound is heard, as shown in Figure 5.15.

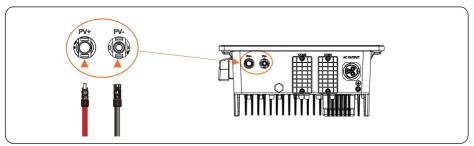
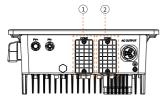


Figure 5.15 Connecting to the inverter

Step 7 After connecting the PV strings, ensure that all connectors are in position by checking for resistance when a slight pull is applied.

5.4 Connecting Communication Cables

5.4.1 Communication Mode Description



Number	Description	
1	COM2 (RS485/meter/CT/DI)	
2	COM1 (WIFI/GPRS/Ethernet/RS485)	

2K~3.6K

(Only take 2K ~3.6K as an example in appearance)

You can use the following communication modes to implement communication:

Bluetooth, WIFI, GPRS and RS485 all of which are described as follows.

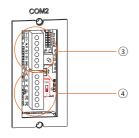
Bluetooth Module

You can turn on the Bluetooth function of the mobile phone, and set parameters and monitor data of the inverter through the mobile APP. For details about operation, refer to APP User Manual.

WIFI & GPRS & RS485 Modules

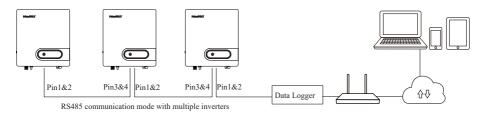
Following figure show inverter's interface to connect WIFI, GPRS and RS485 accessory, please refer user manual of accessory for connecting method and its setting.

5.4.2 RS485 Installation



Number	Description
3	For CT/DRM
4	For RS485 connection

The multiple inverter network and RS485 communication is as follows:



Install RS485 following this steps:

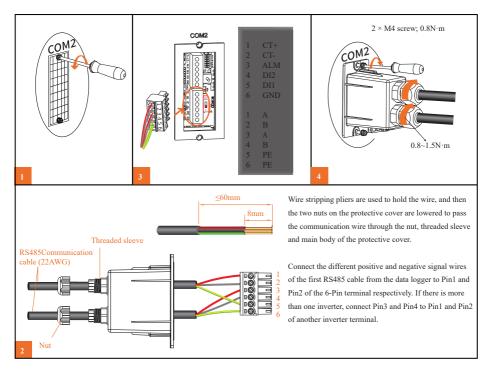
Step1 Loosen screws and remove the cover plate.

Step2 Wires making, threading and wiring.

Step3 Insert the 6-Pin terminal into the RS485 communication port.

Step4 Install the RS485 cover.

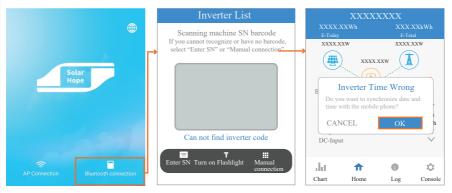
Step5 RS485 communication address setting.



- 1 Download the APP in either of the following ways
- · Scan the QR code on the inverter to download the APP
- Download the APP from the APP store or Google Play.

Note: You need to grant all access rights in all pop-up windows when installing the APP or setting your phone.

- 2 Power on the inverter.
- 3 Connect the inverter. Open the bluetooth on your phone, then open the APP. Then follow the instructions below:

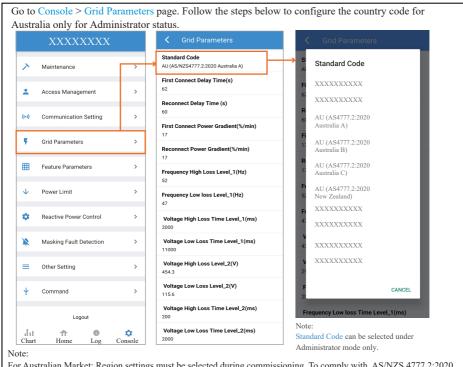


⊕ Go to Console > Communication Setting > RS485 Setting > Modbus Page, check the Modbus address (the default value is 1), and click to modify the address as required if necessary.



5

5.4.3 Country code configuration (only for Administrator)



For Australian Market: Region settings must be selected during commissioning. To comply with AS/NZS 4777.2:2020. Please contact your local electricity grid operator on which region to select.

Note on Regional Safety Settings

Regional Safety Setting is a mandatory selection when configuring the system—the system will not operate if it is not selected. You may be prompted to update the inverter software. Do this if requested. For convenience the Regional Safety Settings are set by selecting the Region from the list provided in the app. The list is maintained with the latest settings required by AS4777.2:2020. Selection of a region automatically selects Power Quality Response Mode settings, including:

- Voltage balance mode (where available)
- · Voltage and frequency limits
- · Sustained operation for frequency variations
- Grid Protection
- Power Rate Limits
- · Frequency Response Limits

- Voltage Disturbance Withstand
- Volt-Var response
- Volt-Watt response
- Fixed Power Factor Mode
- · Reactive Power mode

Note

The local grid operator may request a non-standard safety setting for an installation. If no, contact our company for assistance in changing settings.

5.5 Power limit (optional)

5.5.1 Wiring diagram of Inverter+CT

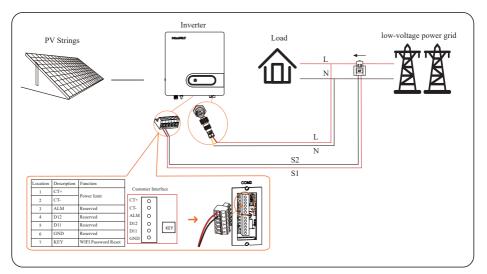


Figure 5.16 Wiring diagram of Inverter+CT

- Set "Power control" function to "CT sensor"
- Set "Meter location" function to "On Grid"
- Set "Power flow direction" function to
- "From grid to inverter"
- Set "maximum feed-in grid power" if needed

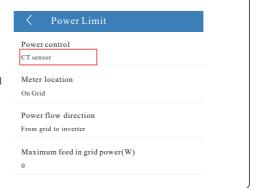


Figure 5.17 Settings via APP

5 Electrical Connections PrimeVOLT

5.5.2 Wiring diagram of Inverter+Meter

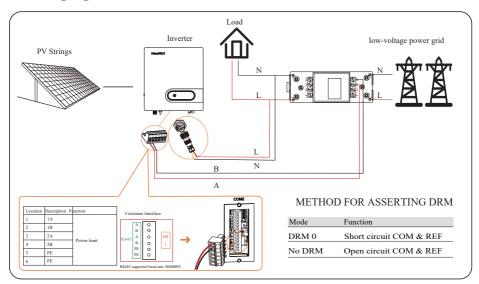


Figure 5.18 Wiring diagram of Inverter+Meter

- Set the "Power control" function to "Digital Power Meter"
- Set "Meter location" function to "On Grid"
- Set "Meter Type"
- Set "Power flow direction" function to "From grid to inverter"
- Set "Digital meter Modbus address"
- Set "Maximum feed-in grid power" if needed When "Power Control" is set to "Digital Power Meter", the RS485 of inverter will change to a Host that will communicate with digital meter using ModbusRTU Protocol (9600 BPS, 8 data bit, 1 stop bit, no parity data format) through communication address 1. Please make sure that the meter is set to Modbus-RTU, 9600, 8-N-1 with address 1. For details of digital meter setting operation, please refer to the meter user manual.

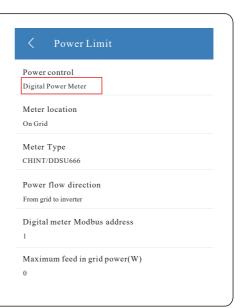


Figure 5.19 Settings via APP

5.6 GPRS/WIFI/LAN Module Connection

For details, please refer to the corresponding Module Installation Guide in the packing.

6 Startup/Shutdown Procedure

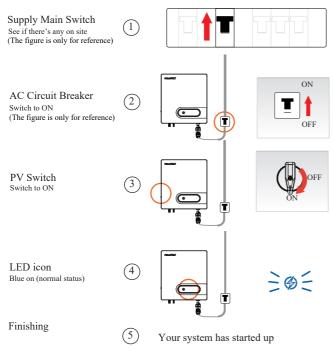
6.1 Check before startup/shutdown Procedure

Check following this steps after installation.

No.	Items	
1	The inverter is firmly installed.	
2	There is enough heat dissipation space, no external objects or parts left on the inverter.	
3	It is convenient for operation and maintenance.	
4	The wiring of the system is correct and firm.	
5	Check whether the DC and AC connections are correct with a multimeter, and whether there is a	
	short circuit, break, or wrong connection.	
6	Check whether the waterproof nuts of each part are tightened.	
7	The vacant ports have been sealed; all gaps at the cable inlet and outlet holes have been plugged	
	with fireproof/waterproof materials, such as fireproof mud.	
8	All safety labels and warning labels on the inverter are complete and without occlusion or alteration.	

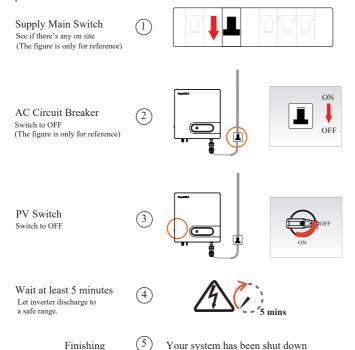
6.2 Startup Procedure

Startup procedure following the procedures:



6.3 Shutdown Procedure

It may be necessary to shut down the inverter sometimes during the daily use. If necessary, please follow the procedures:



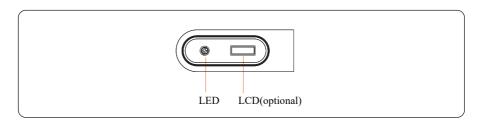


After the inverter is powered off, the heat sink generates heat and there is excess electricity in the inverter. To avoid electric shocks and burns, powered off inverter for at least 10 minutes before performing operations.

7 User Interface PrimeVOLT

7 User Interface

Display screen of inverter is composed of LED indicator (LCD is optional for some models). LED contains three color states, blue, green and red respectively. For more details, refer to Section 7.1.



r	You can view & set data of the inverter through inverter APP. For details
NOTE	about operation, refer to APP User Manual. APP User Manual is available
	for free from website.

7.1 **LED**

LED Indicator	Description	Status
Di 1- 4	Standby	blink (slowly)
Blue led	Normal status	on
Green led	Limited power operation	on
Red led	Refer to the table below	

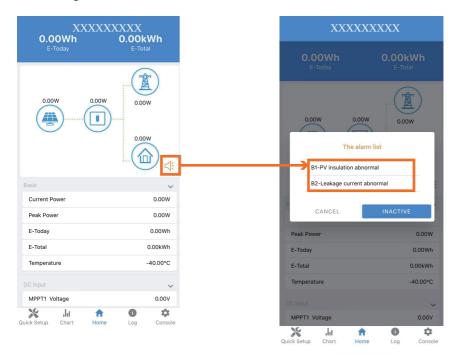
Status	Details	Warning code
Red led blink (slowly)	Grid over voltage	A0 Grid OV
	Grid under voltage	A1 Grid UV
1s every times	Grid absent	A2 Grid Loss
	Grid over frequency	A3 Grid OF
	Grid under frequency	A4 Grid UF
Red led	PV over voltage	B0 PV OV
blink (quickly)	Insulation resistance abnormal (Earth Fault)	B1 Imp abn
0.25s every times	Leakage current abnormal (Earth Fault)	B2 Lkge abn
	Control power abnormal	C0 Powerfail
	Electric arc abnormal	C1 Arc fault
	DC bias current abnormal	C2 OP Dc OC
	Inverter relay abnormal	C3 RLY abn
	Inverter over temperature	C5 SYS OT
Red led on	Leakage current HCT abnormal	C6 LkgCT abn
	System fault	C7 SYS err
	DC link voltage unbalance	C9 Bus UV
	DC-link over voltage	CA Bus OV
	Internal communication error	CB COM err
	Software version incompatibility	CC FW Incomp
	EEPROM fault	CD EEP err
	Sampling inconsistency	CE Inconsis
	Boost circuit abnormal	CG Bst abn
,	Fan abnormal	C8 FAN lock
/	Remote off	CN RMT OFF

Table 7.1 Warning Table

Note: If you select a machine with an LCD screen, the warning code will be displayed on the LCD screen. Non-LCD screen models need to enter the app to view the corresponding warning code.

7 User Interface PrimeVOLT

Error warning will be reported and displayed on APP as well, customers can connect to inverter and check warning details on APP.



7.2 LCD automatic-page-turning display

Mode	Display content	Note
	5kTL Ver 01.00.00	Model name Version
The LCD display interface of the	Vdc 360/360V Vac 220V	PV voltage AC voltage
inverter standby state is shown in the following sequence:	Today 80kWh Etot 8000kWh	Today Energy Total Energy
	A0 Grid OV B1 ImP abn	Warning
The LCD display interface for countdown of inverter grid connected is shown in the right picture:	Startina 80s	Start counter down
	Pac S000W Today S0kWh	Output power Today Energy
	Etot 8000kWh Htot 80000hh	Total Energy Total Hours
The LCD display interface of the inverter grid-connected state is shown in the figure on the right:		PV voltage PV current
	Vac 220V Iac 28A	AC voltage AC current
	08:00 2018-08-08	Hour: minute year/month/day

Table 7.2 LCD automatic-page-turning display

PrimeVOLT 8 Maintenance

8 Maintenance



Before maintaining and commissioning inverter and its peripheral distribution unit, WARNING switch off all the charged terminals of the inverter and wait at least 10 minutes after the inverter is powered off, otherwise there will be a high voltage shock.

8.1 Routine Maintenance

Items	Check Content	Maintain Content	Maintenance Interval
Inverter output status	Statistically maintain the status of electrical yield, and remotely monitor its abnormal status.	NA	Weekly
PV Inverter cleaning	Check periodically and ensure that the heat sink is free from dust and blockage.	Clean periodically the heat sink.	Yearly
PV Inverter running status	Check that the inverter is not damaged or deformed Check for normal sound emitted during inverter operation. Check and ensure that all inverter communications are running well.	abnormal phenomenon,	Monthly
PV Inverter electrical connections	Check that all AC, DC and communication cables are securely connected; Check that PGND cables are securely connected; Check that all cables are intact and free from aging	If there is any abnormal phenomenon, replace the cable or re-connect it.	Semiannually

Table 8.1 Maintenance checklist and interval

8.2 Inverter Troubleshooting

When the inverter has an exception, its basic common warning and exception handing methods are shown below.

Alarm Information	Measures Recommended
A0 Grid OV	I. If the alarm occurs accidentally, possibly the power grid is abnormal accidentally. No extra action is needed. If the alarm occurs repeatedly, contact the local power station. After receiving approval of the local power bureau, revise the electrical protection parameter settings on the inverter through APP. If the alarm persists for a long time, please confirm that:
A1 Grid UV	1.If the alarm occurs accidentally, possibly the power grid is abnormal temporarily. No extra action is needed. 2.If the alarm occurs repeatedly, contact the local power station. After receiving approval of the local power bureau, revise the electrical protection parameter settings on the inverter through APP. 3.If the alarm persists for a long time, please confirm that: 1) The AC circuit breaker is disconnected; 2) The AC circuit breaker is damaged (under closed status, please check that the voltage of the inlet is consistent with that of the outlet); 3) The AC terminals are in good contact. If the actual measuring voltage is within the specified range, please contact customer service to report a repair.
A2 Grid Loss	I. If the alarm occurs accidentally, possibly the power grid is abnormal temporarily. No extra action is needed. If the alarm occurs repeatedly, contact the local power station. After receiving approval of the local power bureau, revise the electrical protection parameter settings on the inverter through APP. If the alarm persists for a long time, please confirm: I) The AC circuit breaker is disconnected; The AC circuit breaker is damaged (under closed status, please check that the voltage of the inlet is consistent with that of the outlet); The AC terminals are in good contact; Whether the power supply line failure. If exclude all possibilities, please contact customer service to report a repair.
A3 Grid OF	I. If the alarm occurs accidentally, possibly the power grid is abnormal temporarily. No extra action is needed. If the alarm occurs repeatedly, contact the local power station. After receiving approval of the local power bureau, revise the electrical protection parameter settings on the inverter through APP.
A4 Grid UF	I. If the alarm occurs accidentally, possibly the power grid is abnormal temporarily. No extra action is needed. If the alarm occurs repeatedly, contact the local power station. After receiving approval of the local power bureau, revise the electrical protection parameter settings on the inverter through APP. If the alarm persists for a long time, please contact the customer service.
B0 PV OV	Check whether the maximum input voltage of a single PV string exceeds the MPPT working voltage. If yes, modify the number of PV module connection strings.

8 Maintenance Prime VOLT

B1 Imp abn	If the alarm occurs accidentally but the inverter can generate power, check whether the installation environment of cables and the components are damp. Please improve the installation environment. If the alarm occurs repeatedly and the inverter can generate electricity occasionally, check whether the positive and negative polarity of the PV component are short-circuited to ground. And check if the component is damaged or the connection cable is broken. If the alarm continues and equipment cannot generate power, please contact customer service to report a repair.
B2 Lkge sbn	 If the alarm occurs accidentally but the inverter can generate power, probably the power grid causes inverter can be automatically recovered. No extra action is needed. If the alarm occurs frequently and is accompanied by an insulation impedance alarm. Check for the abnormal alarm of the insulation. If the alarm continues and the equipment cannot generate electricity, please contact customer service to report a repair.
C0 Powerfail	If the alarm occurs occasionally, the inverter can be automatically recovered. No extra action is needed. If the alarm occurs repeatedly. Please contact customer service.
C1 Arc Fault	If the alarm occurs, the inverter cannot work properly. Please contact customer service.
C2 OP Dc OC	If the alarm occurs occasionally, the inverter can be automatically recovered. No action is required. If the alarm occurs repeatedly, the inverter cannot work properly. Please contact customer service.
C3 RLY abn	1. If the alarm occurs occasionally, the inverter can be automatically recovered. No action is required. 2. If the alarm occurs repeatedly, for single-phase inverter, check whether the live line and neutral line on the AC side is reversed. For three-phase inverter, check the voltage of the live line and neutral line to the ground. If the grid side is normal, please contact customer service to report a repair.
C5 SYS OT	1. If the alarm occurs occasionally, the inverter can be automatically recovered. No action is required. 2. If the alarm occurs repeatedly, please check whether the installation site has direct sunlight, bad ventilation, or high ambient temperature (such as installed on the parapet). Yet, if the ambient temperature is lower than 45° C and the heat dissipation and ventilation is good, please contact customer service.
C6 LkgCT abn	I. If the alarm occurs occasionally, it could have been an occasional exception to the external wiring. The inverter can be automatically recovered. No action is required. If it occurs repeatedly or cannot be recovered for a long time, please contact customer service.
C7 SYS err	If the alarm occurs, and the inverter cannot work, please restart the inverter. If the alarm continues, please contact customer service.
C9 Bus UV	If the alarm occurs occasionally, the inverter can be automatically recovered. No action is required. If the alarm occurs repeatedly, the inverter cannot work properly. Please contact customer service.
CA Bus OV	If the alarm occurs occasionally, the inverter can be automatically recovered. No action is required. If the alarm occurs repeatedly, the inverter cannot work properly. Please contact customer service.

CB COM errr	I. If the alarm occurs occasionally, the inverter can be automatically recovered. No action is required. If the alarm occurs repeatedly, the inverter cannot work properly. Please contact customer service.
CC FW Incomp	If the alarm occurs occasionally, the inverter can be automatically recovered. No action is required. If the alarm occurs repeatedly, the inverter cannot work properly. Please contact customer service.
CD EEP err	I. If the alarm occurs occasionally, the inverter can be automatically recovered. No action is required. If the alarm occurs repeatedly, the inverter cannot work properly. Please contact customer service.
CE Inconsis	If the alarm occurs occasionally, the inverter can be automatically recovered. No action is required. If the alarm occurs repeatedly, the inverter cannot work properly. Please contact customer service.
CG Bst abn	I. If the alarm occurs occasionally, the inverter can be automatically recovered. No action is required. If the alarm occurs repeatedly, the inverter cannot work properly. Please contact customer service.
C8 Fan abnormal	I. If the alarm occurs occasionally, please restart the inverter. If it occurs repeatedly or cannot be recovered for a long time, check whether the external fan is blocked by other objects. Otherwise, please contact customer service.
CN RMT OFF	If the alarm occurs, please check whether you send the remote shutdown order through APP or remote monitor. If not, please contact the customer service center.

NOTE	If you cannot clear the preceding alarm according the measures recommended,
NOTE	contact your dealer in a timely manner.

8.3 Removing the Inverter

Perform the following procedures to remove the inverter:

Step 1: Disconnect all cables from the inverter, including communications cables, DC input power cables, AC output power cables, and PGND cables.

Notes:

When removing DC input connector, insert the removal wrench to the bayonet, press the wrench down, and take out the connector carefully.

- Step 2: Remove the inverter from the rear panel.
- **Step 3**: Remove the rear panel.



Before removing DC input connector, double check and ensure DC input switch is turned OFF to avoid inverter damage and personal injury.

Appendix

Model	PV 2KTL-S1/G2P	PV 3KTL-S1/G2P	PV 3.6KTL-S1/G2P
Efficiency			
Max. efficiency	97.5%	97.8%	97.8%
European efficiency	96.8%	97.3%	97.3%
Input (PV)			
Max. PV configuration (STC1)		133%	
Max. input voltage (V)		500	
Rated input Voltage (V)		360	
Max. input current (A)		15	
Maximum inverter back feed current to array (A)		0	
Max. short circuit current (A)		20	
Start input voltage (V)		70	
MPPT operating voltage range (V)		50-490	
Max. Number of PV Strings		1	
No. of MPPTs		1	
Output (Grid)			
Rated AC active power (W)	2000	3000	3600
Max. AC apparent power (VA)	2000	3000	3600
Max. AC active power(PF=1) (W)	2000	3000	3600
Max. AC output current (A)	10	15	16
Rated AC voltage (V)		220/230/240, L+N+	PE
AC voltage range (V)		160-300 (Adjustabl	le)
Rated Grid frequency (Hz)		50/60	
Grid frequency range (Hz)	4	5-55 / 55-65 (Adjust	able)
THDI		<3% (Rated Power	:)
DC current injection		<0.5%In	
Power factor	>0.99@Rated po	wer (Adjustable 0.8 l	Leading-0.8 Lagging
Maximum output fault current		57A/0.5ms	
Maximum output overcurrent protection (A)		38	
Protection			
DC Switch		Support	
Anti-islanding protection		Active frequency dr	ift
AC overcurrent protection		Support	
AC short circuit protection		Support	
DC reverse connection		Support	
Surge Arrester	DC Ty	pe III (Optional) / AC	Type III
Insulation detection		Support	
Leakage current protection		Support	
Inverter topology		Non-isolated	

1 STC : Standard Test Conditions.

General	
Topology	Transferless
IP rating	IP65
Night Self Consumption	<1W
Cooling	Natural cooling
Operating Temperature Range (°C)	-25~60
Relative Humidity Range	0~100%
Max. Operating Altitude (m)	4000
Noise (dB)	<30
Dimensions (W*H*D)	320mm*344mm*137mm
Weight (kg)	6.5
HMI & COM	
Display	Wireless & APP+LED, LCD (optional)
Communication interface	WIFI /GPRS (optional)/RS485
Certification	
Safety	IEC62109-1, IEC62109-2
Grid code	IEC61727/62116, ABNT 16149/16150, IEEE 1547, AS4777
Warranty	10 Years

Model	PV 4KTL-S1/G2P	PV 5KTL-S1/G2P	PV 6KTL-S1/G2P
Efficiency			•
Max. efficiency	98.0%	98.2%	98.2%
European efficiency	97.0%	97.4%	97.4%
Input (PV)		•	
Max. PV configuration (STC1)	133%		
Max. input voltage (V)	550		
Rated input Voltage (V)	360		
Max. input current (A)	30(2*15)		
Maximum inverter back feed current to array (A)	0		
Max. short circuit current (A)	40(2*20)		
Start input voltage (V)	90		
MPPT operating voltage range (V)	70-540		
Max. Number of PV Strings	2 (1/1)		
No. of MPPTs	2		
Output (Grid)			
Rated AC active power (W)	4000	5000	6000
Max. AC apparent power (VA)	4000	5000	6000
Max. AC active power (PF=1) (W)	4000	5000	6000
Max. AC output current (A)	20	25	27.3
Rated AC voltage (V)	220/230/240, L+N+PE		
AC voltage range (V)	160-300 (Adjustable)		
Rated Grid frequency (Hz)	50/60		
Grid frequency range (Hz)	45-55 / 55-65 (Adjustable)		
THDI	<3% (Rated Power)		
DC current injection	<0.5%In		
Power factor	>0.99@Rated power (Adjustable 0.8 Leading-0.8 Lagging		
Maximum output fault current	79.38A/0.5ms		
Maximum output overcurrent protection (A)	52.92		
Protection			
DC Switch	Support		
Anti-islanding protection	Active frequency drift		
AC overcurrent protection	Support		
AC short circuit protection	Support		
DC reverse connection	Support		
Surge Arrester	DC Type III (Optional) / AC Type III		
Insulation detection	Support		
Leakage current protection	Support		
Inverter topology	Non-isolated		

¹ STC: Standard Test Conditions.

General		
Topology	Transferless	
IP rating	IP65	
Night Self Consumption	<1W	
Cooling	Natural cooling	
Operating Temperature Range (°C)	-25~60	
Relative Humidity Range	0~100%	
Max. Operating Altitude (m)	4000	
Noise (dB)	<30	
Dimensions (W*H*D)	350mm*344mm*137mm	
Weight (kg)	8.5	
HMI & COM		
Display	Wireless & APP+LED, LCD (optional)	
Communication interface	WIFI /GPRS (optional)/RS485	
Certification		
Safety	IEC62109-1, IEC62109-2	
Grid code	IEC61727/62116, ABNT 16149/16150, IEEE 1547, AS4777	
Warranty	10 Years	

Notes:

- 1) Grid power voltage range can be set according to national voltage standards;
- 2) Power grid frequency range can be set according to national grid standards
- 3) The preceding technical specifications are subject to change without prior notice. The listed specifications are for your reference only.